



CALIBRATION CERTIFICATE

NAME	:	Fast optical DO sensor for integration
MODEL	:	AROD-FT-CE
SERIAL No.	:	0022
Parameter	:	Temperature Dissolved Oxygen



JFE Advantech Co., Ltd.

Temperature Calibration Certificate

Model : AROD-FT-CE
 Serial No. : 0022
 Date : October 21, 2018
 Location : Production Section
 Method : Calibration equation is determined from fifth order regression of samples of the reference temperature against A/D values. Samples are taken at approximately 0, 5, 10, 15, 20, 25, 30, and 35 °C.

1. Equation
 Instrument temperature[°C] = $A+B \times N+C \times N^2+D \times N^3+E \times N^4+F \times N^5$ N: A/D value

2. Coefficients

A =	-1.283571e+01	D =	+6.460353e-13
B =	+1.486590e-03	E =	-8.424089e-18
C =	-2.708129e-08	F =	+5.516658e-23

3. Calibration results

Reference temperature [°C]	A/D value	Instrument temperature [°C]	Residual error [°C]	Acceptance [°C]	OK/NG
0.052	10147	0.052	0.000	±0.005	OK
5.036	14872	5.036	0.000	±0.005	OK
10.039	19977	10.039	0.000	±0.005	OK
15.054	25334	15.054	0.000	±0.005	OK
20.052	30764	20.052	0.000	±0.005	OK
25.070	36168	25.070	0.000	±0.005	OK
30.057	41360	30.057	0.000	±0.005	OK
35.050	46266	35.050	0.000	±0.005	OK

4. Verification

Criteria of judgement : Residual error of the instrument temperature at arbitrary point is within the acceptance value.

Reference temperature [°C]	Instrument temperature [°C]	Residual error [°C]	Acceptance [°C]	Judgement
12.535	12.535	0.000	±0.008	Passed

Examined R. Kashida
 Approved A. FukuoKa

JFE Advantech Co., Ltd.

Disolved Oxygen Calibration Certificate (16points) (1/2)

Model : AROD-FT-CE
 Serial No. : 0022
 Date : October 23, 2018
 Location : Production Section
 Method : Coefficients are determined by a 16-point calibration (4 temperatures and 4 oxygen concentrations). The 4 oxygen reference standards are produced by saturating the Primary Mixtures with oxygen concentrations of approximately 4%, 10%, 17% and 25%, respectively, which are the National Metrology Institute of Japan (NMIJ) certified traceable gases.
 Film No. : 182821BA

1. Equation

$$DO[\mu\text{mol/L}] = \left\{ \left(\frac{1 + d_0 \times T}{d_1 + d_2 \times N + d_3 \times t + d_4 \times t \times N} \right)^{e_0} - 1 \right\} \times \frac{1}{c_0 + c_1 \times T + c_2 \times T^2}$$

T: Temperature[°C] N: (A/D value)/10000 t: LED counter *Uchida et al. (2010)*

2. Pressure compensation

$$DO_{pc}[\mu\text{mol/L}] = DO(1 + C_p \times p) \quad p: \text{Pressure[MPa]}$$

3. Coefficients

c0 =	-2.659073e-04	c0 =	+3.164657e-03
c1 =	-1.738292e-01	c1 =	+1.334240e-04
c2 =	+1.852978e-01	c2 =	+2.695398e-06
c3 =	+0.000000e+00	e0 =	+1.000000e+00
c4 =	+0.000000e+00	Cp =	+3.700000e-03

4. Calibration results

Acceptance: $\pm 1.8 \mu\text{mol/L}$ or $\pm 1.8\%$ of reference value

Temperature [°C]	Condition			A/D Value	Instrument DO [$\mu\text{mol/L}$]	Residual error [$\mu\text{mol/L}$]	Acceptance [$\mu\text{mol/L}$]	Judgement
	Air pressure [hPa]	Gas concentration [%]	Reference DO *1 [$\mu\text{mol/L}$]					
3.024	1021.5	4.007	81.47	51178	80.76	-0.71	± 1.80	OK
3.001	1021.6	9.995	203.35	40487	204.37	1.02	± 3.66	OK
2.985	1021.4	16.99	345.78	33434	346.23	0.45	± 6.22	OK
2.967	1020.7	24.96	507.83	28521	507.04	-0.79	± 9.14	OK
10.230	1019.8	4.007	67.88	50036	67.30	-0.58	± 1.80	OK
10.223	1019.5	9.995	169.30	39005	169.80	0.50	± 3.05	OK
10.230	1019.4	16.99	287.70	31936	288.09	0.39	± 5.18	OK
10.200	1019.2	24.96	422.88	27120	423.22	0.34	± 7.61	OK
20.007	1019.7	4.007	54.96	48319	54.77	-0.19	± 1.80	OK
20.023	1020.0	9.995	137.09	36911	137.32	0.23	± 2.47	OK
20.076	1019.8	16.99	232.74	29990	231.57	-1.17	± 4.19	OK
20.088	1019.2	24.96	341.64	25328	341.30	-0.34	± 6.15	OK
29.831	1017.2	4.007	45.72	46404	46.74	1.02	± 1.80	OK
29.857	1016.5	9.995	113.91	35065	113.55	-0.36	± 2.05	OK
29.882	1016.2	16.99	193.49	28238	192.41	-1.08	± 3.48	OK
29.891	1015.8	24.96	284.11	23740	285.38	1.27	± 5.11	OK

JFE Advantech Co., Ltd.

Dissolved Oxygen Calibration Certificate (16points) (2/2)

Model : AROD-FT-CE
 Serial No. : 0022
 Date : October 23, 2018
 Location : Production Section

5. Verification

Criteria of judgement : Each residual error of the instrument DO at 4 arbitrary temperature points is within the acceptance value. The oxygen reference water is produced by saturating the Primary Mixture (oxygen concentration of approximately 21%), the NMIJ certified traceable gas.

Acceptance: $\pm 1.9 \mu\text{mol/L}$ or $\pm 1.9\%$ of reference value

Temperature [°C]	Condition			Instrument DO [$\mu\text{mol/L}$]	Residual error [$\mu\text{mol/L}$]	Acceptance [$\mu\text{mol/L}$]	Judgement
	Air pressure [hPa]	Gas concentration [%]	Reference DO *1 [$\mu\text{mol/L}$]				
2.980	1021.2	20.98	426.95	426.48	-0.47	± 8.11	Passed
10.216	1019.2	20.98	355.32	355.44	0.12	± 6.75	Passed
20.076	1019.5	20.98	287.33	286.00	-1.33	± 5.46	Passed
29.888	1016.2	20.98	238.91	238.46	-0.45	± 4.54	Passed

*1 Garcia and Gordon (1992)

Examined A. FukuoKa

Approved A. FukuoKa

JFE Advantech Co., Ltd.